

PRODUCT BULLETIN  
**Eco-HTS™ 100**  
 Satin Urethane Topcoat



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**DESCRIPTION:**

High solids, three-component, aliphatic, moisture-cure urethane applied over an epoxy primer or used to recoat an existing epoxy or urethane floor.

**USES:**

- Designed for loading docks, main traffic aisles and areas that call for light stability with a satin appearance.

**ADVANTAGES:**

- Lasts twice as long as standard urethanes; up to four times as long as standard epoxies
- Light stable, satin-finish maintains fresh look in traffic aisles
- Resists Skydrol®, jet fuels and other industrial chemicals
- Low VOC (5 g/L). (Complies with SCAQMD VOC regulations. LEED credits available.)

**STORAGE:** Materials should be stored indoors between 65°F (18°C) and 90°F (32°C).

**SHELF LIFE:** Two years from date of manufacture.

**PACKAGING OPTIONS / PART NUMBERS:**

**Eco-HTS 100:**

1.09 gallons (4.13 litres) / 9002617  
 5.5 gallons (20.82 litres) / 9002621

**OPTIONS:**

**Colors:** All 100 Series Colorants may be added to Eco-HTS 100. 100 Series colorants must be used if VOC of the mix needs to be ≤100 g/L. Standard colorants can also be used in Eco-HTS 100.

It is important to have a consistent base coat in a similar color before application or multiple coats may be needed. Use colorants at the rate of 1 unit per gallon (3.78 litres) of Eco-HTS 100.

**Traction:** To improve traction in slip hazard areas, use Tennant 291 Grit. See 291 Grit Product Bulletin.

**LIMITATIONS:**

**Contamination (Fisheyes):** Products may fisheye if oil, silicones, mold release agents or other contaminants are present.

**MATERIAL PROPERTIES (LIQUID):**

Property	Test Method	Results
Flash Point °F/C Seta Closed Cup	ASTM D3278	A - >200 / 93 B - >200 / 93
Percent Solids, by wt	ASTM D2369	A - 99.35 B - 59.23 C - 100.00 A+B+C = 94.00
Density lb/gal / kg/L	ASTM D1475 (A/B)	A - 9.56 / 1.15 B - 9.54 / 1.15 C - 33.00/3.96 A+B+C=11.93 / 1.43
Viscosity, cps Brookfield	ASTM D2196	A+B+C=700-800
Volatile Organic Compound - VOC lb/gal (g/L)	ASTM D3960	Mixed A+B+C 0.05 (6)

**CURED COATING PROPERTIES (DRY FILM):**

Property	Test Method	Results
Abrasion Resistance, mg loss Taber Abraser	ASTM D4060*	18
Coefficient of Friction - COF James Friction Tester	ASTM D2047	0.63
Dry Film Thickness mils (microns)		3.0 (1 coat) (76.2)
Tensile Strength, psi (MPa) (resin only)	ASTM D2370	6,250 (43.092)
Percent Elongation (resin only)	ASTM D2370	6
König Hardness (3 mil / 76.2 micron film) (resin only)	ASTM D4366	171.3

\*CS-17 Taber Abrasion Wheel, 1,000 gram load, 1,000 revolutions  
 Based on independent lab testing of Eco-HTS™.  
 Results are based on conditions at 77°F (25°C), 50% relative humidity.

**APPLICATION CHARACTERISTICS:**

A gallon (litre) of Eco-HTS 100 will cover:

Coverage Rate, ft <sup>2</sup> /gal (m <sup>2</sup> /L)	500 (12.3)
Application Thickness, wet mils (microns)	3.2 (81) 1 coat

Results are based on conditions at 77°F (25°C), 50% relative humidity.

## CHEMICAL RESISTANCE

UNPIGMENTED - ECO-HTS 100	1 Day	7 Days
<b>Acids, Inorganic</b>		
10% Hydrochloric Acid	E	E
30% Hydrochloric Acid (Muriatic)	E	E
10% Nitric Acid	E	E
50% Phosphoric Acid	E	G
37% Sulfuric Acid (Battery Acid)	E	E
<b>Acids, Organic</b>		
10% Acetic Acid	E	E
10% Citric Acid	E	E
Oleic Acid	E	E
<b>Alkalies</b>		
10% Ammonium Hydroxide	E	E
50% Sodium Hydroxide	E	E
<b>Solvents (Alcohols)</b>		
Ethylene Glycol (Antifreeze)	E	E
Isopropyl Alcohol	E	E
Methanol	E	E
<b>Solvents (Aliphatic)</b>		
d-Limonene	E	E
Jet Fuel - JP-4	E	E
Gasoline	E	E
Mineral Spirits	E	E
<b>Solvents (Aromatic)</b>		
Xylene	E	E
<b>Solvents (Chlorinated)</b>		
Methylene Chloride	P	P
<b>Solvents (Ketones &amp; Esters)</b>		
Methyl Ethyl Ketone (MEK)	E	E
Propylene Glycol Methyl Ether Acetate (PMA)	E	E
<b>Miscellaneous Chemicals</b>		
20% Ammonium Nitrate	E	E
Brake Fluid	E	E
Bleach	E	E
Motor Oil (SAE 30)	E	E
Skydrol® 500B	E	E
Skydrol® LD4	E	E
20% Sodium Chloride	E	E
1% Tide® Laundry Soap	E	E
10% Trisodium Phosphate	E	E

Based on 1-day and 7-day spot testing on concrete.  
Coating cured 2 weeks prior to testing.

**Legend:**

E - Excellent (No Adverse Effect) - Recommended.  
G - Good (Limited Adverse Effect) - Use for short-term exposure only.

F - Fair (Moderate Adverse Effect) - Not recommended.

P - Poor (Unsatisfactory) - Little or no resistance to chemical.

Note: Reduced chemical resistance and increased staining is possible in pigmented versions of this system.

Tide® is a registered trademark of Proctor and Gamble.

Skydrol® is a registered trademark of Monsanto.

**IMPORTANT:**  
**READ AND FOLLOW ALL PRECAUTIONS AND INSTRUCTIONS BEFORE PROCEEDING.**

### PRELIMINARY FLOOR INSPECTIONS

**CHECK THE CONCRETE:** Concrete must be structurally sound and free of curing membrane, paint or other sealer. If you suspect that the concrete has been previously sealed, call Tennant Company, technical support for further instructions.

**CHECK FOR MOISTURE:** Concrete must be dry before application of this floor coating material. Concrete moisture testing must occur. Calcium chloride testing or in-situ relative humidity testing is recommended. Readings must be below 3 pounds per 1,000 square feet (1.5 kg per 150m<sup>2</sup>) over a 24-hour period on the calcium chloride test or below 75% relative internal concrete humidity. Test methods can be purchased at [www.astm.org](http://www.astm.org), see ASTM F1869 or F2170, respectively or follow manufacturer's instructions.

**NOTE:** Although testing is critical, it is not a guarantee against future problems. This is especially true if there is no vapor barrier or the vapor barrier is not functioning properly and/or you suspect you may have concrete contamination from oils, chemical spills or excessive salts.

**CHECK THE TEMPERATURE AND HUMIDITY:** Floor temperature and materials should be between 65°F (18°C) and 90°F (32°C). Humidity must be less than 80%. **DO NOT** coat unless floor temperature is more than five degrees over the dew point.

### APPLICATION EQUIPMENT

- Protective clothing
- Jiffy® Mixer Blade  
[Tennant Part No. 08643-1 (small unit) or 08643-5 (large unit)]
- Slow speed drill (500 rpm or less)
- Roller Assembly
- Shed Resistant, 3/8" (10mm) Nap Rollers
- Application Tray
- Disc machine
- 60 grit sandpaper  
[Tennant Part No. 65449]
- 80 grit sandpaper  
[Tennant Part No. 65450]

**ASSEMBLE EQUIPMENT:** Clean roller with tape to remove any residual lint.

### PREPARATION

Detergent scrub and rinse with clean water to remove surface dirt, grease, oil and contaminants.

**JOINTS:** Depending on the preference of the facility owner, joints may or may not be filled. If the joints are filled, non-moving joints, i.e. contraction or control joints, can be hard filled with thickened, 100% solids epoxy or with a semi-rigid joint filler such as Eco-PJS™ or Eco-EJF™. Construction joints less than one inch wide may also be filled with Eco-PJS. Isolation or expansion joints must be filled with a flexible material designed for this purpose. Coating applied over filled joints will crack if there is concrete movement.

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## RECOAT

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Eco-HTS 100 may be used to coat over an existing epoxy or urethane in sound condition. Floor must be sanded thoroughly with 80 grit paper/60 grit screen prior to recoating. If sanding a high wear urethane, use 60 grit paper as the filler in high wear urethanes will wear down the paper very quickly. Change the paper every 200 sq. ft. (18.6 m<sup>2</sup>) so abrasive stays sharp.

We recommend thorough sanding with a swing-type buffer so that multiple scratch marks cause an obvious gloss loss on all areas (depressions will remain shiny), and the floor is uniformly dulled. The ability to see individual scratch marks is an indication that sanding is not adequate. Scrub with detergent and rinse with clean water before coating.

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### BARE CONCRETE APPLICATION - PRIMER

**ECO-HTS 100 MUST BE APPLIED OVER A TENNANT 100% SOLIDS EPOXY PRIMER.** (See appropriate epoxy product bulletin for application instructions.)

**EPOXY MUST BE THOROUGHLY SANDED AND CLEANED PRIOR TO APPLICATION OF ECO-HTS 100** unless Eco-HTS 100 can be applied within the recoat window. The window is 24 hours for floor temperatures 65°F-90°F (18°C-32°C).

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### APPLICATION – COATING

**PREMIX PART A FOR 3 MINUTES USING A JIFFY® MIXER BLADE** with slow speed drill. **POTLIFE:** *Mix only enough material which can be used in a two-hour period.* **NOTE:** *Once opened, this material cannot be resealed for later use.*

**COLORS:** Premix Tennant Colorants (100 series colorants must be used to achieve 100 g/L VOC) before adding to Eco-HTS 100 to ensure uniform color. Add colorant to Eco-HTS 100 A.

**POUR PART C INTO PART A** while mixing. **NOTE:** *The materials in this container are not blended. The entire amount MUST be added.*

**CONTINUE TO MIX AND ADD PART B.**

**MIX FOR 3 MINUTES** using a Jiffy® mixer blade and slow speed drill. Pour into application tray.

**APPLY ECO-HTS 100** at the rate of 500 sq. ft. per gallon (12.3 m<sup>2</sup>/L) with a 3/8" (10 mm) nap roller. For proper appearance and development of physical properties, it is crucial that material is not applied above or below this rate. Dip the roller in the coating and lightly roll out excess in the application tray. Apply two 8-10 foot (2.4-3.0 meter) long paths on the concrete, making one stroke left to right and one right to left. Rewet the roller and apply two more paths adjacent to the first pair. Rewet roller and apply a third pair adjacent to the second.

**SPREAD THE MATERIAL** evenly with V-shaped cross passes.

**MAKE SURE THE FLOOR HAS JUST ENOUGH COATING TO COVER EVENLY.** Excess material could cause the floor to blister, especially in high humidity. Insufficient material will cause the floor to look non-uniform.

**LEVEL THE AREA** with straight passes that cross the initial material paths. These final strokes will reduce roller marks. If the appearance is not satisfactory, reroll the area.

**REMIX THE MATERIAL** in the tray occasionally (with the roller) to prevent settling of the Part C (filler).

**NOTE:** *When multiple applicators are used to apply material, inconsistencies between areas may result. To ensure a more uniform finish, an individual outfitted with spike shoes may finish by pushing or pulling a roller across all applicator areas.*

**ALLOW COATING TO DRY 24 HOURS** at 75°F (24°C), 50% relative humidity before opening to light traffic. Allow more time at low temperatures, low humidity or for heavier traffic. Full coating properties take 14 days to develop.

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### TECHNICAL SUPPORT

For any preparation or application questions, please call Tennant technical support at 800-228-4943 ext. 6075 (1800 226 843 Aust).

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### DISPOSAL

Dispose in accordance with federal, state and local regulations.

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**PLEASE SEE MATERIAL SAFETY DATA SHEET (MSDS) FOR SAFETY AND PRECAUTIONS.**

**USE PRODUCT AS DIRECTED.**

**KEEP OUT OF THE REACH OF CHILDREN.**

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## MAINTENANCE GUIDELINES

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**Allow floor coating to cure at least one week before cleaning by mechanical means (e.g., sweeper, scrubber, disc machine).**

**Care:** Proper maintenance will increase the life and help maintain the appearance of your new Tennant floor coating. Sweep and scrub your new coating regularly, as dirt and dust are abrasive and can quickly dull the finish, decreasing the life of your coating. Remove spills quickly as certain chemicals may stain and could possibly permanently damage the finish.

**Use soft nylon brushes or white pads on your new floor coating. Polypropylene or abrasive bristle (Tynex®) brushes can cause premature loss of gloss.**

**Detergent:** Tennant has a full range of detergents--general purpose to heavy duty--for your cleaning needs. For assistance in determining which detergent is right for your facility or for additional technical information call: 800-553-8033 US (1800 226 843 Aust).

**Caution:** Avoid scratching or gouging the surface. All floor coatings will scratch if heavy objects are dragged across the surface.

Do not drop heavy or pointed items on the floor as this may cause chipping or concrete popouts in the case of a weak cap.

Rubber tires can permanently stain the floor coating from plasticizer migration. Plexiglass® between the tire and the floor coating can prevent discoloration.

Rubber burns from quick stops and starts can heat the coating to its softening temperature, causing permanent marking.

**Repair:** Repair gouges or scratches or chip outs as soon as possible to prevent moisture or chemical contamination.

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## CONDITIONS OF SALE AND LIMITATION OF WARRANTY AND LIABILITY

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This warranty applies to all Specialty Surface Coatings, with the following exceptions: Eco-Hard-N-Seal™, Eco-EDP™ (Electrostatic Dissipative Primer), Eco-EDE™ (Electrostatic Dissipative Epoxy), and SDS™ (Static Dissipative System). These products have a separate warranty policy.

Tennant Company warrants its Specialty Surface Coatings to be free from defective manufacture, improper formulation, and defective ingredients. Warranty covers replacement of materials only.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

In no event shall Tennant or Seller be liable for any incidental, consequential, or special damages arising out of the use of Tennant Specialty Surface Coatings. **THE ONLY REMEDY OF THE USER OR BUYER, AND THE ONLY LIABILITY OF TENNANT AND SELLER FOR ANY AND ALL CLAIMS, LOSSES, INJURIES, OR DAMAGES (INCLUDING CLAIMS BASED ON BREACH OF WARRANTY, CONTRACT, NEGLIGENCE, STRICT LIABILITY, OR OTHERWISE) SHALL BE REPLACEMENT OF THE PRODUCT OR, AT THE ELECTION OF TENNANT OR SELLER, RETURN OF THE PURCHASE PRICE.**

***No representative of Tennant has authority to give any other warranty or assume other liability.***

The presence of a Tennant employee during the application of Tennant's Specialty Surface Coatings does not extend or alter the warranty or limitations in any manner whatsoever.